

项目	轨道	检测功能	真空tooling	温度控制	精度	夹具	氮气系统	离线程序	UPS	2DID read
设备	单/双轨	有无	有无	有无	大小	是否需要	有无	有无	有无	有无
S3-CCY-LSC-M9 Placement Machine	双轨	无	有	无	0.025mm	否	无	有	有	有
S3-CCY-LSC-M9-CCA Printer	单轨	无	有	有	0.125mm	否	无	无	有	有
S3-CCY-LSC-M9-CCA AOI	单轨	有	有	无	Resolution:15µm	否	无	有	有	有
S3-CCY-LSC-M9-CCA SPI	单轨	有	有	无	Resolution: 15um	否	无	有	有	有
S3-CCY-LSC-M9-CCA Reflow Oven	单轨	无	无	有	/	有	有	无	有	无

S3-CCY-LSC-M9

I. Quotation: QT/I B2040002040-01 dated 16th February 2022_
S3-CCY-LSC-M9

ITEM.	PART NO.	DESCRIPTION	QTY
1	ASM SIPLACE	PLACEMENT MACHINE - SIPLACE TX2i (20P2/20P2)	DL
1.01	588300	SMT Placement Machine SIPLACE TX2i	6
1.03	520018	Loc 1,2 SMT PlaceHead SIPLACE SpeedStar C+P20	P2
			12
1.05	519891	Loc 1,2 Nozzlechanger R1 CP20/CP20 SIPLACE X	6
1.06	588115	Dual Conveyor SIPLACE TX	6
1.07	120653	DL fixed side outside (Fixed side outer position	
		dual lane)	6
1.08	119612	Transportheight 950mm	6
1.09	588107	Loc 1,2 Comp. change trolley SIPL 40 Feeder Slots	
			12
1.10	519896	Lighttower three colors	6
1.11	588311	Input conveyor extension SIPLACE TX	1
1.12	N/A	Fixed rail dual lane 281; max PCB width 260 mm	6
1.13	588200	Flexible Dual Lane SIPLACE TX License	6
1.14	588121	Basic pack vacuum tooling TX	6
1.15	588103	Interior Light SIPLACE TX	6
1.16	SOKO	Dedicated Vacuum Tooling	6

Item	Material	Description	Order qty.	Unit	Price per unit	Net value
2		Programming and Computers (编程和电脑)				
2.01	117862	SIPLACE Pro Basis License V18.x	0			
2.02	117132	Operating Sys USB pack. W10IoT(7xx) V1.1,	0			
2.03	117888	ASM Software Collection USB Media R20-2	0			
2.04	117001	ASM Desktop Hardware +Windows 10 (6)	1			
2.05	117005	ASM Line Utility Box (04/2019)	1			
		ASM Setup Center (防错料系统软硬件)				
2.06	117622	Setup Center Basic License V9.x	0			
2.07	118218	ASM Mobile Touch Computer (TC52 - China)	2			
2.08	56001167	SIPLACE WLAN ACCESS POINT	0			
2.09	116518	Alternative Components(MC) v10	6			
2.10	SOKO	Offline Feeder Bounding and Double Verification MC	6			
		ASM off line Setup (防错料系统 线外备料)				
2.11	117001	ASM Desktop Hardware +Windows 10 (6)	0			
2.12	56001167	SIPLACE WLAN ACCESS POINT	0			
2.13	118218	ASM Mobile Touch Computer (TC52 - China)	0			
2.14	116933	SIPLACE Docking Station COT40	0			
2.15	116904	CIN Box for Docking Station	0			
		ASM traceability (ASM追溯软件)				
2.16	117312	Traceability Basic License V5.x	0			
2.17	169578	SIPLACE Traceability Station Connection	0			
2.18	117945	SIPLACE Traceability with MES Process Interlocking	6			
2.19	56001953-01	PCB Barcode Reader Sick Lector 621DPM	1			
2.20						
588108		Mount Kit 2D PCB barcode reader SIPL TX	1			
588108						
		Mount Kit 2D PCB barcode reader SIPL TX	1			
2.21	116525	Line Operations Machine Connection	6			
2.22	117943	Process Data Interface SIPLACE(MC)	6			
		ASM OIB (ASM接口软件)				
2.23	117922	OIB Integration Platform License V6.x	0			
2.24	117906	OIB Int.Platform (MC) V6.x SIPLACE	6			
		SECS GEM and E Mapping				
2.25	56001920-01	SECS/GEM Platform License V6.X	6			
2.26	169543-02	VIH-XML-Wrapper (1X per line, incl. service support)	1			
		ASM Line Monitor (ASM低位预警)				
2.27	117532	Line Monitor(MC) V4.X SIPLACE	6			
		ASM Performance Monitor(绩效监控软件)				
2.28	117502	ASM Performance Monitor V2.X - Server	0			
2.29	117508-01	ASM Perform Monitor mit Expl-SIplace	6			
		Local Software and Customize				
2.30	450118	SIPLACE SLE Line Package	0			
2.31	56001147	SIPLACE Logview Line Package Line License	1			
		Factory Equipment Center Feeder Module (工厂设备中心飞达管理模块)				

Item	Material	Description		
	Order qty.	Unit	Price per unit	Net value

2.32 56001925 Inspur NP5570M5 0
2.33 117207 SQL. Srv Std Ed Runtime 2019 EMB EN 0
2.34 117208 MS SQL2019 ProcessorRT 4Core addLiz 0
2.35 118150 ASM Factory Equipment Center Feeders, 5 years autt 0

Auto Programing (导入ODB++自动编程自动优化)

2.36 SOKO ASM Auto Programing from ODB++ to Pro Job 0
Sub Total Ex-work(USD)

3 SIPLACE Feeder X and few parts

3.01 141498 SIPLACE SmartFeeder 4mm Xi Splice with sensor 80
3.02 141500 SIPLACE SmartFeeder 8mm Xi Splice with sensor

80

3.03 3233612 Master Tape 4mm X-Feeder 6

3.04 3233614 Master Tape 8mm X-Feeder 6

3.05 359505 Ceram Pads 2x2mm (TAPE) 30

3.06 588107 CO trolley SIPLACE TX, 40 slots 2

3.07 3126608 Placement head CP20 P2 / w/o camera 1

3.08 3131695 CO camera C+P (type48) 8x8 GigE 1

3.09 3133310 CO sensor - CP20 P2 1

3.10 141247 Energy/Data Interface Feeder Module X 1

3.11 116904 CIN Box for Docking Station 1

3.12 117001 ASM Desktop Hardware Window 10(6) 1

3.13 SOKO DESK for single slot 1

3.14 SOKO Feeder carriage 8

Sub Total Ex-work(USD)

4 SIPLACE Nozzle X only (吸嘴按包算, 每包六个)

4.01 3103544 Nozzle type 4108/6108 cpl. ceramic 50

4.02 3098544 Nozzle type 4004/6004 cpl ceramic 10

4.03 3101981 Nozzle type 4103/6103 cpl ceramic 50

4.04 3103553 Nozzle type 4109/6109 cpl ceramic 50

4.05 3099684 Nozzle type 4007/6007 cpl ceramic 10

4.06

325866

Sleeve Brush dia. 8 0

4.07 3076659 Clasp hook modified 1

4.08 3123777 One-handed grease gun cpl.f.400ml cartr. 1

4.09 315253 SIPLACE cleaning-RAG 50

4.10 352931 SIPLACE clean sticks 20

4.11 3042001 Filter disc cpl. C+P20 25

4.12 3103784 Hose, DP vacuum CP20p 10

4.13 355386 FILTER INSERT 5 MICROM.F.COMPONENT LINE 10

4.14 376006 filter element f. air filter 5

4.15 3003717 filter element 10

Item	Material	Description	Price per unit	Net value
	Order qty.	Unit		
4.16	3121952	lubrication grease BEM 34-132,400g cart.	2	
4.17	3101503	Nozzle magazine type 40xx PLS USE 3218226 when 40		
4.18	3121894	Synchronous belt L=1362 mm	1	
4.19	3121441	Synchronous belt L=843 mm	1	
4.20	3121443	Synchronous belt L=447 mm	1	
4.21	3121442	Synchronous belt L=1506 mm	1	
4.22	3102532	DP drive CP20p cpl.	5	
4.23	3112643	Head Maintenance Kit option for CP20P/P2	0	
4.24	3109541	Head Maintenance Kit for CPx	0	
4.25	3172724	Head Exchange Kit option f. CP20P2	0	
2.26	3109694	Head Exchange Kit for CPx	0	
4.27	03079042-04	Service Box	0	
4.28	3168229	NCS Base Unit	0	
4.29	03177802-xx	NCS option for CP20P-20	0	
4.30	03172986-xx	NCS additive KG15 nozzle tip cleaner	0	
4.31	56001628-01	Nozzle Cleaner Vigon SC,25L/bucket	0	
4.32	SOKO	UPS supply for mounter	1	
4.33	OA-A507-0001-A	2D Top Module	2	
4.34	CXP8-700-A	2D RGB Module	2	
4.35	CXP8-630-A	48UM II	2	
4.36	CXP8-640-A	39UM II	2	
4.37	501014-000111	PZT CONTROL BOARD	2	
4.38	501014-000121	PZT CONTROL BOARD	2	
4.39	KYES-640007-01-A	VISION CONTROL PART	2	
4.40	KYES-640008-01-A	VISION CONTROL PART	2	
4.41	KYES-640013-01-A	VISION CONTROL PART	2	
4.42	KYES-640014-01-A	VISION CONTROL PART	2	
4.43	604014-000011	COATING GLASS	2	
4.44	CXP8-900-031-A	FIX BLOCK	2	
4.45	604025-000507	VISION GUI PC SET	2	
4.46	KYMC-510241-B	HEIGHT JOINT BKT	4	
4.47	604025-000370	Library Manager PC	1	
4.48	606011-000271	MINATURE LM	10	
4.49	801035-000058	3D PROJECTION LED UNIT	2	
4.50	801035-000039	PZT MODULE	2	
4.51	501014-000038	2D LED BOARD	2	
4.52	2WHS-RGB-002	IR-RGB ASS'Y	2	
4.53	604011-000101	FINE SINE GRATING	2	
4.54	604011-000100	FINE SINE GRATING	2	
4.55	501014-000111	PZT CONTROL BOARD	2	
4.56	501014-000121	PZT CONTROL BOARD	2	
4.57	KYES-640005-01-A	CAMERA LINK CABLE	2	
4.58	KYES-640006-01-A	CAMERA LINK CABLE	2	

S3-CCY-LSC-M9-CCA Printer

Q-20220216C dated 16th February 2022- DEK Galaxy Solder Paste
Printer _ M9

DEK GALAXY Printer #

Machine Base Specification

#

Core Cycle Time 7 seconds

Machine Alignment Capability 2 Cpk @ +/- 12.5um, 6 Sigma`

Min. Board Size (Print Area) 50mm (X) x 40.5mm (Y)

Max. Board Size (Print Area) 510mm (X) x 508mm (Y)

Print Speed 2mm to 300mm/sec

Substrate Handling Soft rail lift/land

Substrate Transport Board clamp regulator

Squeegee Pressure Mechanism Software controlled with closed loop
feedback

Stencil Loading Automatic loading incorporating squeegee dirp
tray

Stencil Alignment Motorised via actuators X, Y and Theta

Stencil Cleaner Cyclone high speed cleaner, fully programmable
with wet/dry/vacuum

Wipe with external solvent tank

Item	Material	Description	Price per unit	Net value
	Order qty. Unit			
		On board vacuum unit 35 liters per second airflow		
		Adjustable Stencil Mount #		
		ASM Frame variants-Fully adjustable to accommodate frame sizes in the range of 305mm to 736mm (12" ** to 29") by 38mm height		
		Fiducial Recognition Automatic fiducial teach and find incorporating 0.1mm fiducial capture		
		Camera HawkEye® 1700 digital camera, use IEEE 1394 interface.		
		Multi channel		
		LED lighting. FOV 11.3mm x 8.7mm. Inspection window 75mm ²		
		HawkEye® 1700 Functioning Enabled Camera Positioning High accuracy linear motors and encoders with 1 micron resolution		
		Operating System Windows XP		
		Operator Interface Colour TFT touch screen display, keyboard and trackball with DEK		
		Instinctiv (Chinese, English, German and etc language)		
		Connectivity RJ-45LAN (networking) and USB2 interface available		
		# Network files		
		Printer Construction One piece optimized welded frame		
		ISCAN# Machine Control Motion control using CAN BUS network		
		Machine Interface Upline and downline FMI included (SMEMA)		
		Squeegee Clamped double trailing edge squeegee (1 set)		
		Tooling Magnetic tooling pins		
		19mm diameter x25		
		4mm diameter x 25		
		Statistical Process Control On board, reported via operator interface (QC-CALC)		
		Time To Go (TTG) Capability Consumable warnings via level gauges for fabric, solvent, paste		
		Temperature/Humidity		
		Sensor Monitoring of the process environment		
		Tri Colour Beacon Programmable with audible alarm		
		Calibration Tools Calibration board (P/N: 134764)		
		Calibration stencil (P/N: 134765)		
		Alignment board (P/N:137071)		
		Documentation Hard copy manuals comprising:		
		Operator, Installation, Electrical Drawings.		
		On board technical manuals and tutorials supporting operator functions.		
		CD containing manuals and tutorials		
		# International Packing		
		Options #		
		Vacuum tooling capability		
		Extra Squeegee blade sets		

Item	Material	Description	Price per unit	Net value
	Order qty. Unit			
		Vacuum sense		
		SECSII/GEM		
		1D/2D Verification & Traceability (including reader)		
		Programmable paste dispenser		
		Temperature Control Module (TCM)		
		Temperature range: +/- 8°C from ambient within a programmable range of 19 #30°C		
		Temperature control: +/- 1°C		
		Additional 24 months Parts & Labour extended warranty		
		Dedicated vacuum tooling block per one product*3		
		Heavy Board Rails (boards 1kg and over)		
		Foilness Clamp		
		UPS 1KV 50 min protect		
		Dual Stepper EMC compliant		
		Camera X Forcer		
		Assy PCB Nextmove E.S.Interface		
		Controller PCB Next move ES Rohs		
		Sensor fork 4W Omron EE-SX675 1pcs=US\$47.50, 10 pcs		

S3-CCY-LSC-M9-CCA SPI

Quotation: LT-20220216D dated 26th February 2022-KOH YOUNG Solder Paste Inspection Systems _ M9

ITEM QTY DESCRIPTION
 1 1 KOH YOUNG 3D In-Line Solder Paste Inspection Systems,
 # # Model KY8030-3L
 Includes features: Gerber conversion software
 Software package
 SPC software
 Win 10 Professional with GUI, 3 different user levels and
 password protection
 Measurement: Insufficient Paste, Excessive Paste, No-Paste,
 Bridging,
 Shape Deformity, Paste Displacement, Volume, Height,
 XY Position, Area.
 Multi-Vendor Bare Board Teaching Function
 Optical Measurement Unit:
 Koh Young propriety light projection unit

Item	Material	Order qty.	Unit	Description	Price per unit	Net value
				8MPix camera, 15Mm pixel resolution, 0.37Mm Z-resolution		
				50cm B/sec inspection speed		
				Conveyor Type: Extended Dual Lane		
				Max PCB size: 510 x 510mm(Single Lane Mode)		
				Bottom-up clamping		
				Left-to-right, Front-rail fixed		
				SMEMA height 870 # 970mm		
				SPC Analysis: SPC-Plus SW Package		
				Suppliers: 200~240V , 4~5 kgf/cmB		
				Machine Size: 1000 x 1660 x 1560 mm		
				Weight: 750 kg		
				2 Options exclude in upon machine price		
				1 IR-RGB Light		
				1 SPC Plus S/W for Remote Computer		
				1 Foreign Material Inspection		
				1 Offline program		
				1 Vacuum Tooling		
				1 Extend 12 months warranty		
				1 Scanner for extend		
				# 1# MES		
				3 Parts exclude in upon machine price		
				1 555016-000040 SERVO DRIVER		
				1 555016-000042 SERVO DRIVER		
				1 555016-000043 SERVO DRIVER		
				1 552612-000084 SMPS 12V		
				1 552612-000083 SMPS 5V		
				1 552612-000094 SMPS 18V		
				1 551614-000005 INTERLOCK S/W		
				1 551690-000002 INTERLOCK S/W KEY		
				1 555017-000019 STEP MOTER DRIVER		
				1 551919-000017 MC		
				1 KYMS-120010-A AMP FIX BKT		

S3-CCY-LSC-M9-CCA AOI

Quotation: LT-20220216F dated 16th February 2022-KOH YOUNG 3D AOI
M9

Quantity: 1 Set

ITEM QTY DESCRIPTION

1 1 KOH YOUNG 3D AOI System, Model Zenith

Includes:

Program Generation Software:

Converting from PCB Gerber, CAD, Pick&Place (component position)
file

Standard DELL PC

Windows 7 64bit Ultimate Operating System

Inspection Software with GUI

Measurement: Missing, Offset, Billboarding, Tombstone,

Item	Material	Description	Price per unit	Net value
	Order qty. Unit			
		Coplanarity		
		Solder Joint (insufficient, excess), Lifted Lead, Bridging, Polarity, OCV		
		Optical Measurement Unit:		
		Koh Young proprietary 2D & 3D light projection unit		
		8MPix camera, 42mm ² /sec inspection speed (at 15#m pixel resolution)		
		Vacuum tooling capability		
		SPC Analysis: SPC SW Package		
		MES System		
		UPS		
		Three Stage conveyor		
		Optional Items		
		2 2 Additional Warranty		
		12 months additional warranty (Part & Labour)		
		4 1 Repair Station Software		
		3D Analysis and Database license		
		5 1 HDD extra disk		
		6 1 Offline Programming Station		
		SQL license, Gerber translation SW and dongle, Image processing SW and licenses		
		7 4 Vacuum Tooling		
		8 1 In-line Barcode reader		
		1 sets of exteranl 2D bar code readers		
		9 1 8M upgrade to 12M camera Kit		
		10 1 CXP8-520-A-3D LED MODULE		
		11 1 803035-000010 PZT MODULE-Pi		

S3-CCY-LSC-M9-CCA Reflow Oven

a) Heller 1913MK5 nitrogen machine (Reflow Oven for LSC) _
S3-CCY-LSC-M9-Reflow Oven

Quantity: 1 Set

Working direction: Left to Right

Quotation No: AT&S-1913MK5-LSC-20220216 dated 26th Jan, 2022 2022

Quote

Date: Jan. 26th, 2022

2000 valid until Mar.30th, 2022

Item 1: Model 1913MK5 nitrogen machine

100% Forced Convection Reflow Oven with the following features and benefits:

140" Heated Tunnel Length

26 Independent Temperature Controlled Heating Zones(13 Top and 13 Bottom Zones)

3 Top Cooling Zones

Nitrogen Inert Operation

Nitrogen On/Off Switch-Manual Control

One Source and one Sample Ports

Waterless Cooling and Flux Separation-Generation 5.1

Complete computer Controlling System including:

LCD Color Monitor

Complete Software Package including

Password Protection

SPC data and alarm logging with timed download or printout capability

5 Thermocouple 'Real Time' profiling;

PID temperature control to ensure zone temperature stability to +/-1 #

Signal Light Tower to indicate system status

Power Controlled clamshell hood lift

380Vac +/- 10%, 50-60HZ, 3 phases

Left to Right Conveyor Travel

Floor Space requirements: 232"Lx60"Wx63"H

Enhanced Frame Design

Breaker Over-current Protection

SMEMA-19

BBU-19/Battery Back-up

Nitrogen Hood Interlock

Factory training and installation

1 Year Warranty on Machine(Starting from oven shipping)

3 Year Warranty on Heaters and Blowers(From 2nd Year, spare parts are Ex-work term)

Item 2: Options included

1. IFSC-H-Inverter Fan Speed Control of Heated Zones

2. IFSC-C-Inverter Fan Speed Control of Cool Zone(s)

3. Nitrogen On/Off Switch-Computer Control

4. 30" wide heater modules

Item	Material	Order qty.	Unit	Description	Price per unit	Net value
5.				350mm side chain intel design		
6.				Sursulf Wear Rods to reduce FM		
7.				Mesh belt to the edge of machine		
8.				Mesh belt rise about 25mm		
9.				Build in Oxygen Monitoring system(w/o display)		
10.				Nitrogen Open Loop Control		
11.				3 Sample ports and 1 source		
12.				The latest version of low nitrogen consumption tunnel		
13.				Dual Nitrogen inlet lines		
14.				Multi groups nitrogen purge ports by manual control		
15.				Audible Alarm		
16.				Battery backup with hoodlift		
17.				Heavy duty export packing		
18.				Water Cooling with Cool pipe & Top Blow Through(Chill water supplied by AT&S)		
19.				Standard GEM/SECS software & Hardware		
20.				AT&S specified Barcode Scanner(Cognex dataman 100x)		
21.				Barcode software to load recipe, record recipe and other setting		
22.				12' extension of machine body at both entrance & exit		
23.				12' extension of side chain at both entrance & exit;		
24.				Lane Guide at both entrance & exit		
25.				Extended 1 year warranty service (including 3rd party products)		
26.				KIC RPI Real Time temperature monitor system		
27.				KIC Profiler-X5 12ch Datalogger/RF kit(EXP-071240-000)		
28.				KIC X5 Thermal shield with new clean room type		
29.				Nitrogen closed loop control(for reflow zone)		
30.				Nitrogen processing capability to <3ppm above source in reflow and <10PPM above source in other area(use liquid nitrogen source)		
31.				Single LANE SMEMA		
32.				New cooling grill for top cooling zones		
33.				New heating grill design for heating zones		
34.				Low nitrogen pressure alarm;		
35.				Clean room class 100K		
36.				Transparent Door for Nitrogen Flow Meter		
37.				Entrance & Exit Cover		
38.				Install Microsoft Excel software		
39.				Replace standard grill with special designed grill		
40.				Use SS 316 for the PCW connector of filter cup, PCW cooling condensator and water distribution pipe pagoda joint		
41.				BBU bypass		
42.				Backup disk		

Item	Material	Order qty.	Unit	Description	Price per unit	Net value
43.				Flux collect can at the exhaust outlet		
44.				Air bleed Control for high PPM function		
45.				Nitrogen Curtain		
46.				Special software modification for Q2 alarm value based on recipe		
47.				Heater Blower of MK5(1 pcs)		
48.				Jenair Exhaust Blower of MK5(2 pcs)		
49.				MK5 upgrading		
50.				Special flow control & adjustment diffuser		
51.				Additional 4 sets of mini cool coil for zone separation		
52.				Recirculated cooling water unit to use for cool pipe		
53.				Replace Hula Skirt with new bracket design		
54.				User new SS house for water return		
55.				Use easy removable load cover for entrance & exit		
56.				Add bypass open loop plumbing which parallel with proportional valve		
57.				Add regulator for both N2 and CDA supply		
56:				Safety protection cover for entrance & exit		
57.				Water leakage detection		

Item 3: Options Non-included

1. Safety protection cover for entrance & exit
2. Water leakage detection
3. Fan Sensor with RPM display
4. Exhaust monitor
5. Replace all water hose by SS hose

New Option added on 4th June 2021

1. Add Damper for Exhaust
2. New Option 2: Replace DC motor by AC motor

Item 4: Spare Parts

1. 592410 Heat Grill Assy
2. 4126456 CL LOIL
3. 4156892 PUMP ASY

Additional

1. Spare parts(detail refers to Appendix A)
2. Service hours

b).List

Quotation No.: Q031522-03 dated 15th March 2022
QTY PART NUMBER DESCRIPTION

Item	Material	Order qty.	Unit	Description	Price per unit	Net value
30	EA 8170C			QUICK DISCNCT M,3/8NPT,PARKER		
30	EA 8171C			QUICK DISCNCT F,3/8NPT,PARKER		
5	EA 593555			High Temp Oil		
1	EA 4491C			MTR CNTRL-240V/0-90V .25OHM		
5	EA 4126456			CL COIL AS,HARD TUBE,PABCO,MK5		

HELLER SHANGHAI Document Title: SPARK PARTS KIT

NO PART NO Description Unit Qty Unit Price

(USD) Total Price

(USD) LEAD TIME

(weeks)

1	1314C	MASTER LINK 3/8P	EA	1	\$21.22	\$21.22	2
2	57017605	TYPE K T/C ASSY 1700D	EA	1	\$255.82	\$255.82	1
3	593555	EH CHAIN LUBE KIT	EA	1	\$129.11	\$129.11	1
4	57174201	THERMOCOUPLE ASSY	EA	1	\$63.74	\$63.74	1
5	8865C	DUAL POWER SSR	EA	1	\$164.78	\$164.78	2
6	8866C	DUAL POWER SSR 4P SPR. CONNECT	EA	1	\$13.86	\$13.86	2
7	8867C	DUAL POWER SSR THERMAL PAD	EA	1	\$3.08	\$3.08	2
8	4491C	MTR CNTRL-240V/0-90V .25OHM	EA	1	\$761.13	\$761.13	4
9	59313801	EMERSON MOTOR ASSY, 7"IM, N2	EA	1	\$1,135.81	\$1,135.81	3
10	592048	GASKET, MOTOR MNT, 7"BW IMP	EA	1	\$32.62	\$32.62	2
11	7179C	SPG DC MOTOR BRUSH	EA	2	\$114.47	\$228.94	3
12	4101829	4.4KW SEMI-C HEATER ELEMNT, CS	EA	1	\$475.86	\$475.86	4
13	7834	GREASE LUBRIPLATE#107, 16OZ.	EA	1	\$105.01	\$105.01	6
14	9449	O2 ANALYER FILTER ELEMENT	EA	1	\$123.20	\$123.20	4
15	6185	H2O FILT ELEMNT MSC#0940812	EA	2	\$47.76	\$95.51	2
16	5775C	2" GASKET #5314-0250-02000-11	MT	10.5	\$58.37	\$612.84	2
17	8237C	3/8" THICK X 20MM FLAT GASKET	MT	10.5	\$42.35	\$444.68	2
18	5749C	GASKET P-EXTRUSION (806166)	MT	12	\$58.37	\$700.39	3
19	8158C	CONVEYOR MOTOR	EA	1	\$1,318.63	\$1,318.63	3
20	4885C	RELAY 240VAC	EA	1	\$68.98	\$68.98	2
21	4886C	RELAY 24VDC	EA	1	\$61.89	\$61.89	2
22	5786C	LINAK CONTROL BOX	EA	1	\$861.69	\$861.69	2
23	7547C	INVERTER	EA	1	\$1,383.57	\$1,383.57	3
24	5258C	CIRCUIT BKR 2-POLE 3 AMP	EA	1	\$270.58	\$270.58	2
25	4908C	CIRCUIT BREAKER 2 POLE 6A	EA	1	\$134.40	\$134.40	2
26	4909C	CIRCUIT BREAKERT 2 POLE 10A	EA	1	\$134.40	\$134.40	2
27	4984C	CIRCUIT BREAKER 2POLE 32 AMP	EA	1	\$141.48	\$141.48	2
28	4911C	CIRCUIT BREAKER 2 POLE 16 A	EA	1	\$157.39	\$157.39	2
29	5738CL	PROPORTIONAL VALVE	EA	1	\$3,829.98	\$3,829.98	3
30	5612CL	POWER SUPPLY 24VDC, 4.5A	EA	1	\$489.86	\$489.86	3
31	460660	POWER SUPPLY 100W DIN RAIL	EA	1	\$535.64	\$535.64	4
32	7127C	TEMPERATURE CONTROLLER	EA	1	\$973.51	\$973.51	4
33	449710	610MM TRI-CHAIN BELT FT 44.6	\$764.37	\$34,090.72	6		
34	594778	SNIFFER TUBE ASSY, LOW COST	EA	1	\$129.36	\$129.36	3
35	59476802	.11HP, NIDEC, MK3.6 N2, W/FSL, SVC	EA	1	\$1,064.14	\$1,064.14	3
36	590440	Sniffer Tube assy	EA	1	\$1,230.85	\$1,230.85	3
37	7822C	WATER LINE INSULATION, 7/8" MT	2	\$40.22	\$80.45	1	
38	8170C	QUICK DISCNCT M, 3/8NPT, PARKER	EA	1	\$46.46	\$46.46	4
39	8171C	QUICK DISCNCT F, 3/8NPT, PARKER	EA	1	\$102.55	\$102.55	4
40	8140C	FLEXIBLE ALUMINIUM DUCT 4" ID	EA	1	\$138.91	\$138.91	2
41	490833	4.4KW HTR ELEMNT, W/O WIRE, CS PAIR	1	\$474.32	\$474.32	4	
42	7621C	SOLENOID VALVE, COOL WATER	EA	1	\$534.07	\$534.07	6
43	6722C	ADAPTER, 1/4 OD X 1/4 NPTF 510	EA	1	\$20.61	\$20.61	5
44	460465	MANIFOLD, 4 POS, 1/2"IN-1/4"OUT	EA	1	\$425.04	\$425.04	3
45	475326	MANIFOLD, 4 POS, 1/2"IN-1/4"OUT	EA	1	\$420.42	\$420.42	3
46	5064C	BLACK RTV	EA	1	\$187.14	\$187.14	2
47	2407240	TUBE AXIAL FAN	EA	1	\$130.48	\$130.48	1
48	475140	ROLLER ASSY, 24" TCMB, 30" BASE	EA	1	\$830.06	\$830.06	4

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49	485193	ROLLER AS, 30", SIDE CH MB, 350MM	EA	1	\$663.74	\$663.74	4
50	460585	ROLLER ASSEMBLY, 24" TRI-CHAIN MB, 26" BASE	EA	1	\$897.82	\$897.82	4
51	460310	SNIFFER TUBE ASSY, 30"MOD, 26"FR	EA	1	\$1,233.08	\$1,233.08	2
52	7621C	SOLENOID VALVE 1/8" BSPT	EA	1	\$534.07	\$534.07	5
53	595056	BEADED FITTING, 1/2ID X 3/8NPT	EA	1	\$27.64	\$27.64	3
54	594705	NIDEC MTR ASY, 5" NO SPCR, SVC	EA	1	\$756.25	\$756.25	2
55	8172	REGN TURBINE PUMP ASSY	EA	1	\$2,286.36	\$2,286.36	6